



# PROCALIBER™ PRODUCTS

Advanced, High-Tech Solutions for Surface Repair



## Plumbing Fixture Surface Repair Kit

Self-Curing Acrylic (SCA)

### Directions for Use

#### Prepare the Damaged Surface for Repair

1. Tape off damaged area with masking tape.
2. Lightly sand the damaged area *ONLY*.
3. Clean the damaged area to remove any dust or loose material. Acetone (fingernail polish remover) and alcohol (purchased separately) are preferred cleaning agents (use appropriate gloves and eye protection). Surface must be completely dry and dust free before applying Acrylic Paste. For deeper chips, it may be necessary to use a hair dryer on the damaged area after cleaning to completely dry it.

#### Apply the Acrylic Paste

Remove syringe caps from both Base and Catalyst

4. Apply equal amounts of Acrylic gel from the base syringe and curing catalyst syringe onto a piece of cardboard or wax paper.
5. Mix thoroughly using a Mixing Stick (included).
6. Apply sufficient Acrylic Paste with mixing stick to completely fill damaged area. Do not overfill, as this will create additional sanding and time to complete repair. Do not allow air bubbles to form. If bubbles do appear, stir Acrylic Paste with Mixing Stick until they disappear.

#### Apply Curing Strip

7. Apply clear Curing Strip (provided) to completely cover Acrylic Paste. This will help to limit the tackiness of the cured repair and can level the repair material before curing.

#### Cure the Repair Area

8. Use craft stick (provided) over top of Curing Strip and Acrylic Paste to level off the paste and help fill damaged area completely. This will help to provide a level surface and prevent too much overfill, decreasing sanding time as a result.

Allow Acrylic Paste to cure (harden) for at least 30 minutes, or until surface is completely cured.

**It is normal for some sticky residue to remain on the surface after it has completely hardened. This should be removed with acetone, alcohol (purchased separately) or some of the Polish Paste included in the kit.**

#### Sand

Remove Curing Strip

9. **Lightly** sand the repair area using the sandpaper (provided). Do not use any other sandpaper or abrasives to sand repair. Repair area should be level with surrounding surface and smooth to the touch when completed. Be careful to **NOT** sand/scratch surrounding surface.

#### Polish

10. Apply polish paste (included) to acrylic repair area. Using the microfiber buffing cloth (included), rub the polish on the repair area. Polish to desired finish.

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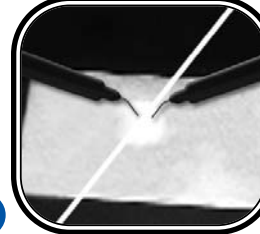
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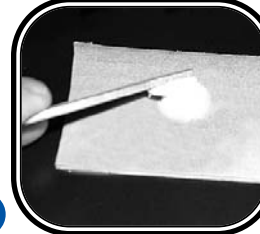
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